

Environmental effects of a novel pre-treatment technology for maize stover as a biogas substrate

Case study of a 500-kW Austrian biogas facility

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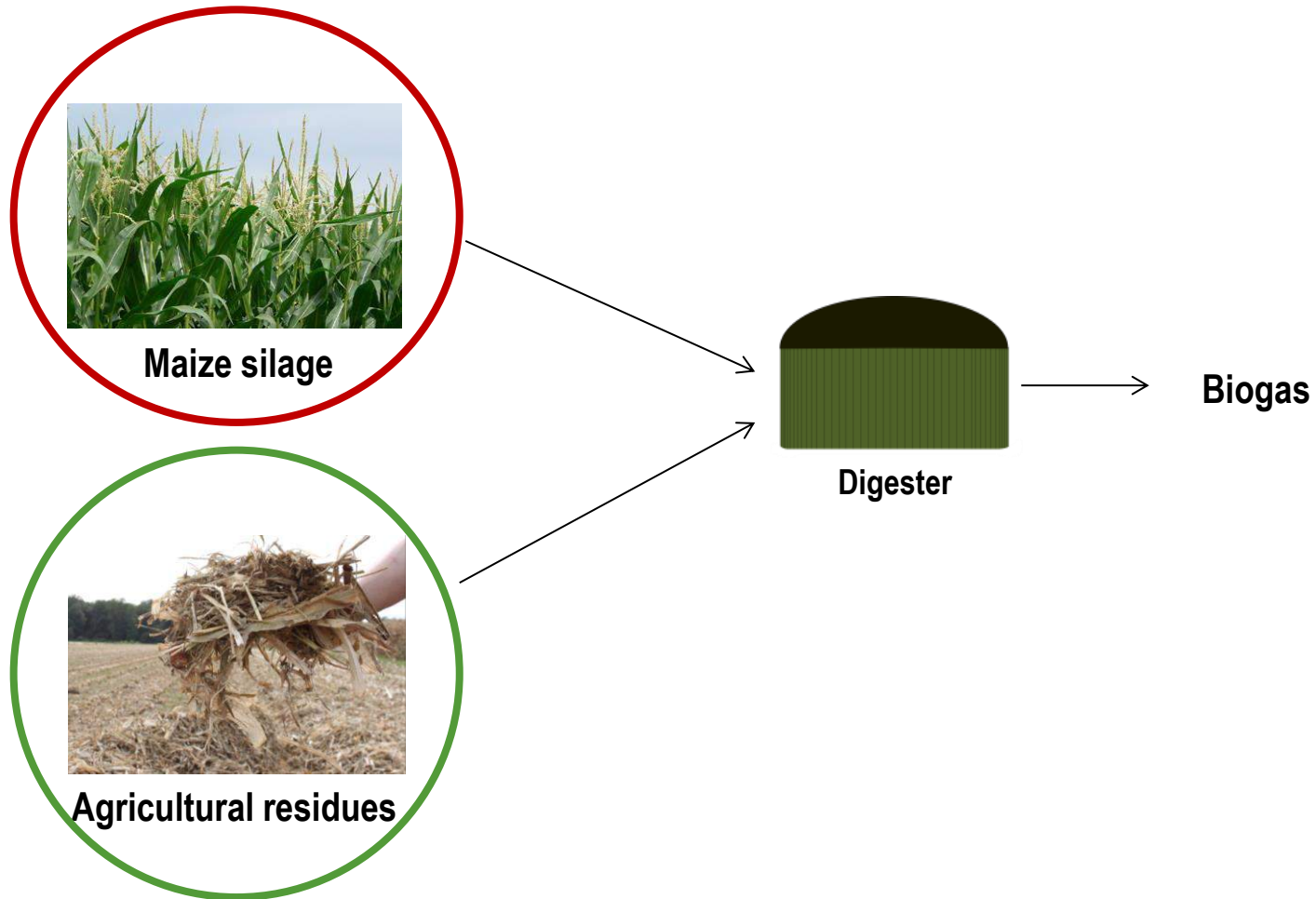
6th CASEE conference

"Latest Trends in Bioeconomy in Danube Region"

24th – 26th May, 2015

Slovak University of Agriculture in Nitra, Slovak Republic

Motivation



Input substrates in biogas production

- Maize Silage Scenario



Seilnacht, 2014

- Maize Stover Scenario

Including pretreatment



Uidl, 2013

Steam Explosion

Pretreatment of biomass

- high temperature, saturated steam (140 -240 °C) for 5 – 20 min
 - rapid pressure drop
- easily digestible input material for anaerobic digestion

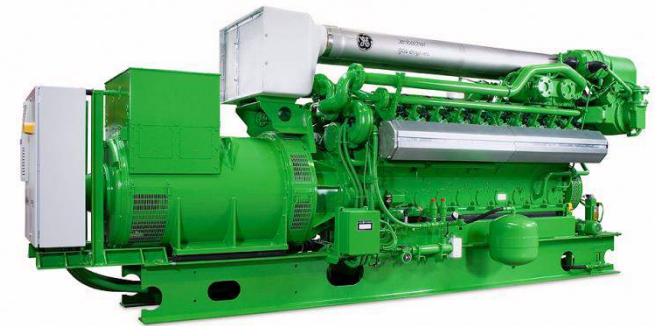


Biogas plant and CHP settings

- Main components: concrete, asphalt, crushed rocks, steel, iron
- Rated power of the CHP unit: 500 kW_{el}
- Electrical efficiency: 38%
- 50% off-heat usage



Bioferm, 2014



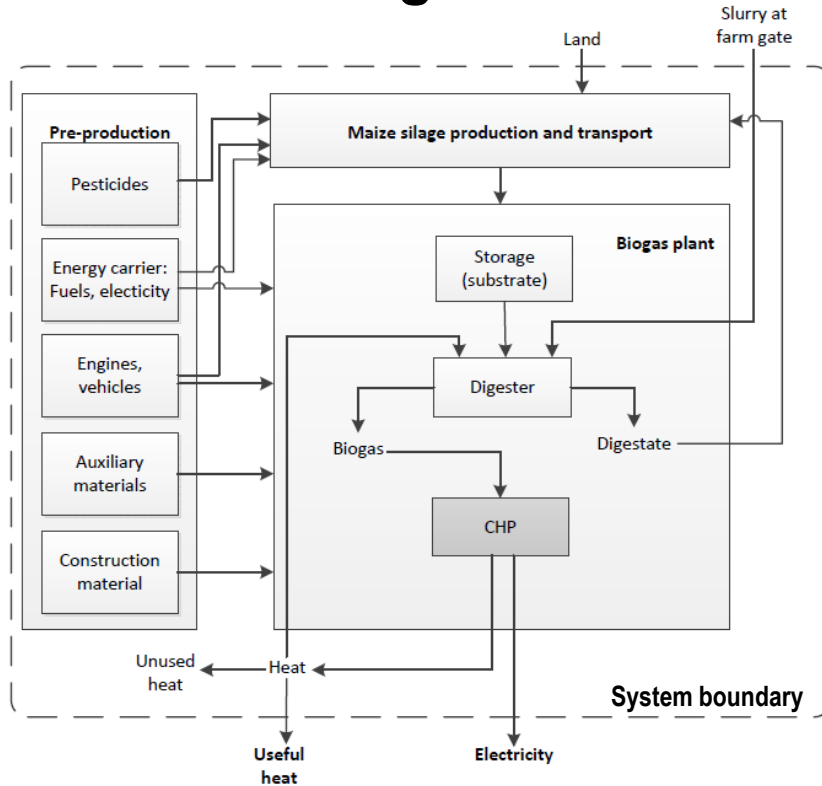
GE Jenbacher, 2014

LCA model

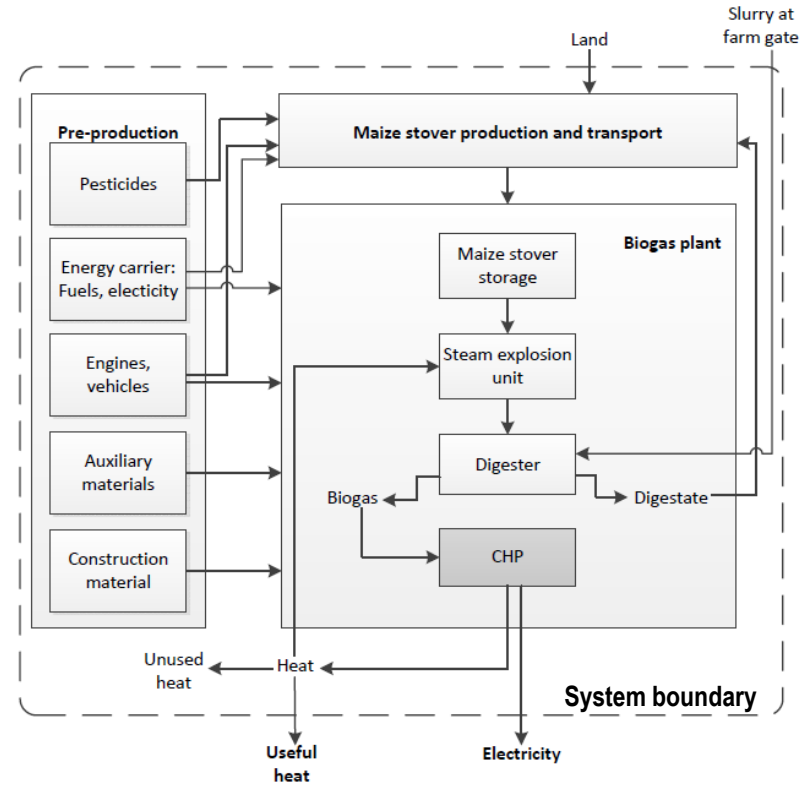
- Functional unit: 1 kWh electrical energy at the CHP unit
- Modelling software: Open LCA v.1.4
- Data: Primary data from CHP manufacturer; Secondary data from Ecoinvent 2.2 database and literature
- Uncertainty analysis: Monte Carlo simulations
- Impact assessment methods
 - ReCiPe midpoint and CED
 - 6 different impact categories

System diagram

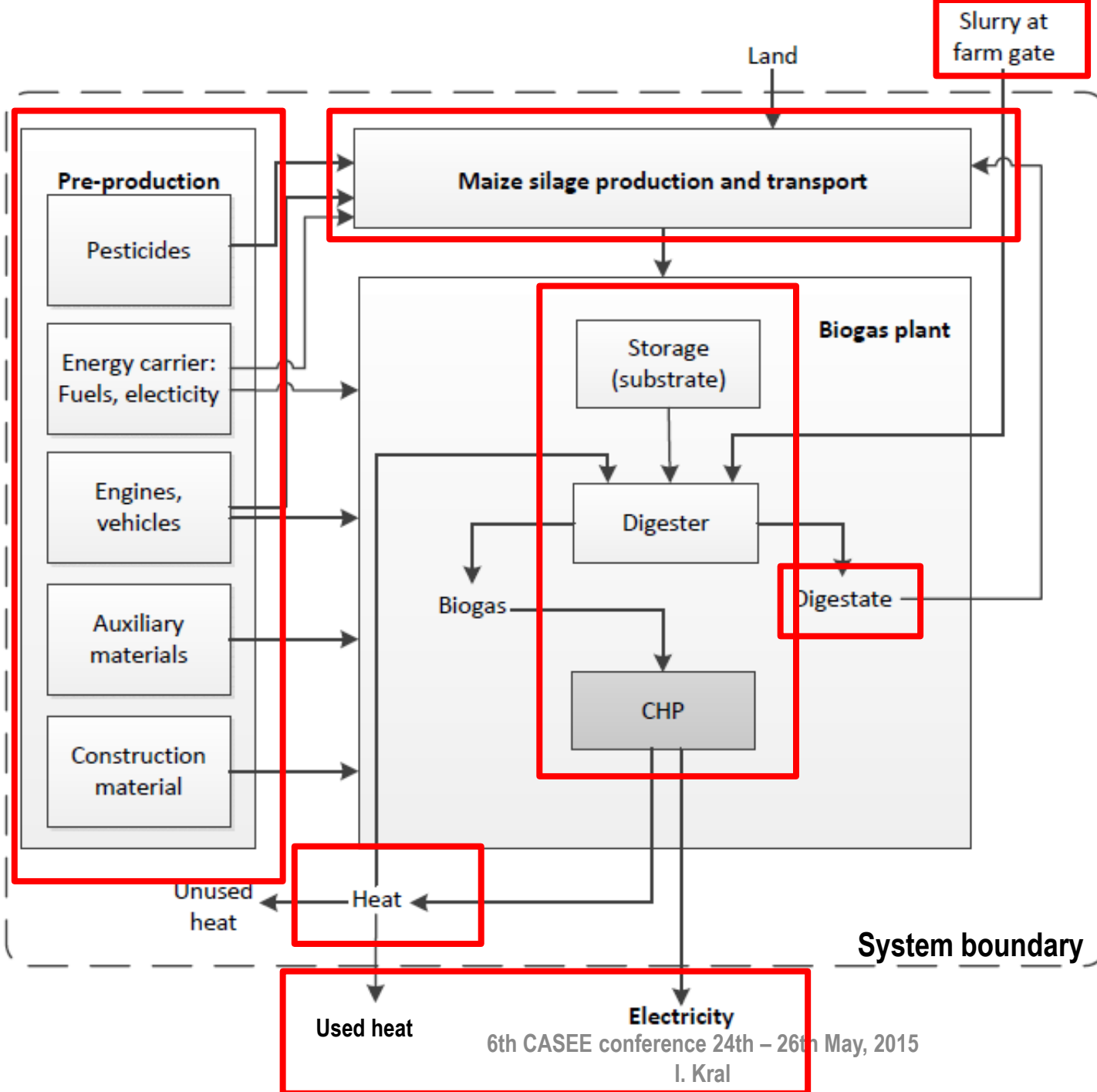
Maize silage scenario



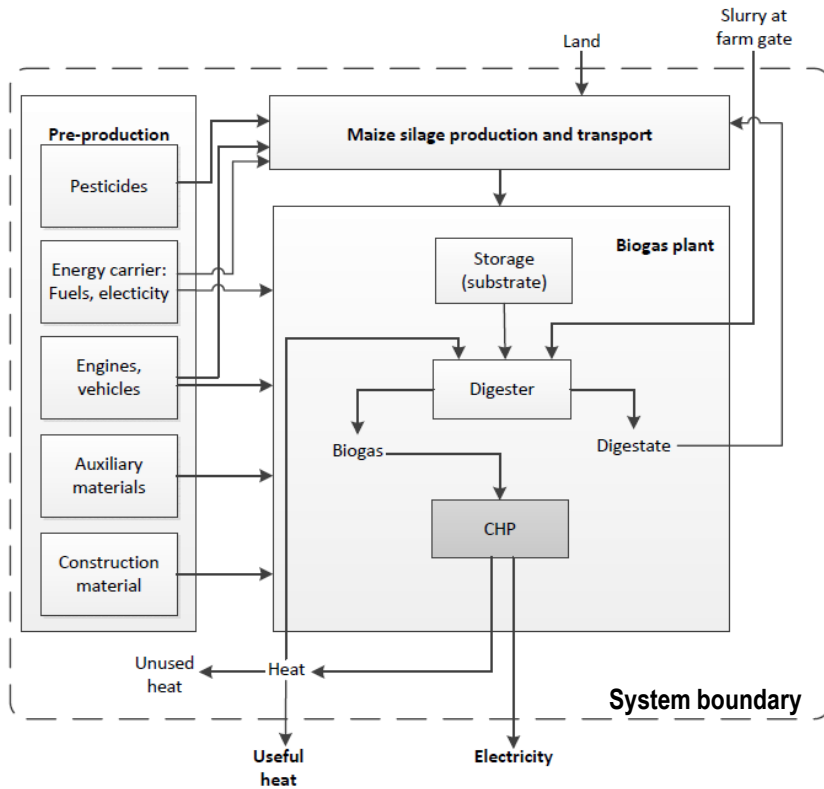
Maize stover scenario



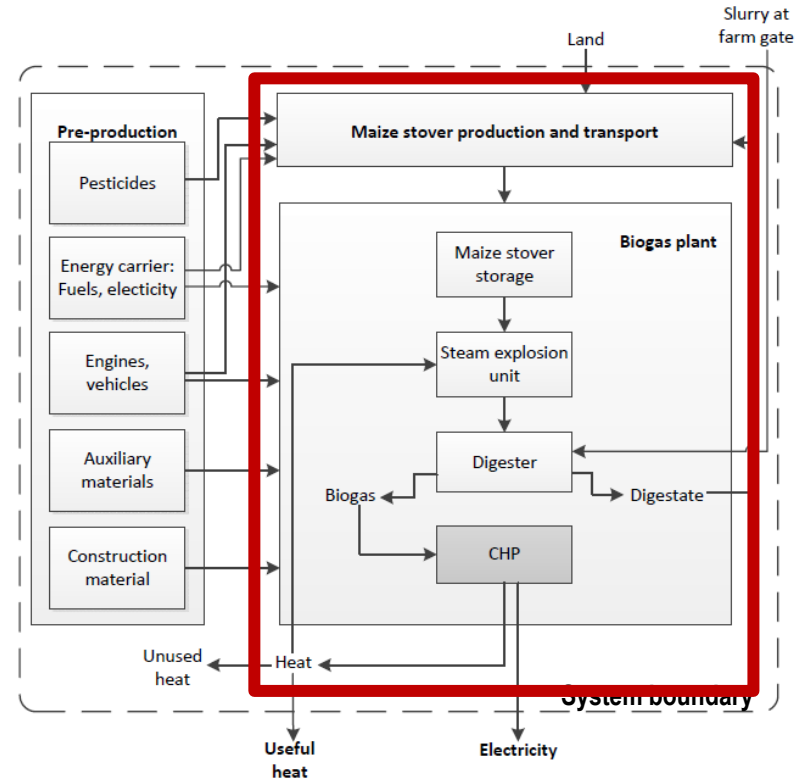
Output: 3,735,000 kWh/a electricity and 1,994,490 kWh/a heat

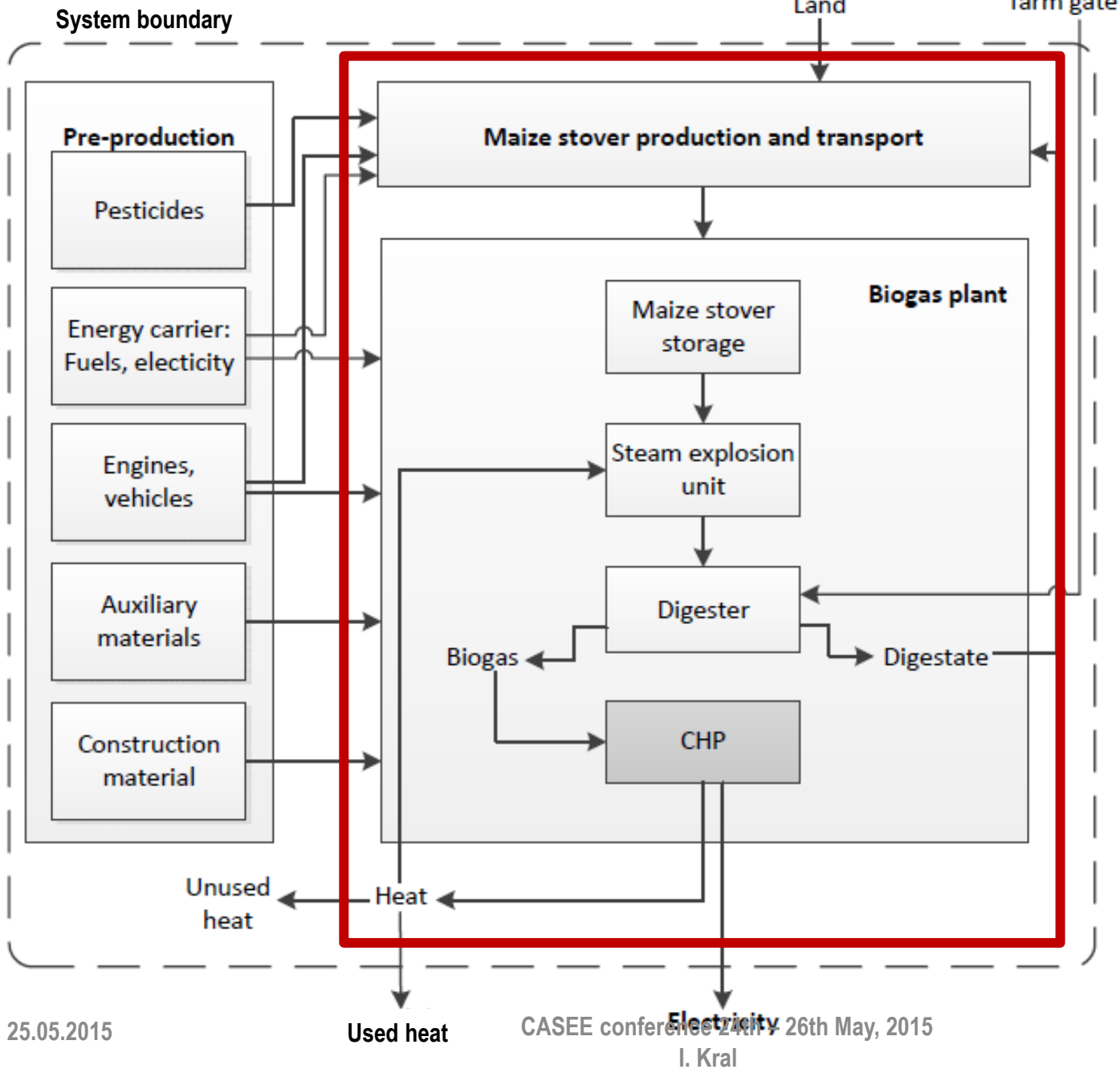


Maize silage scenario



Maize stover scenario





Results

Global warming potential – 100yr time horizon

Maize silage scenario



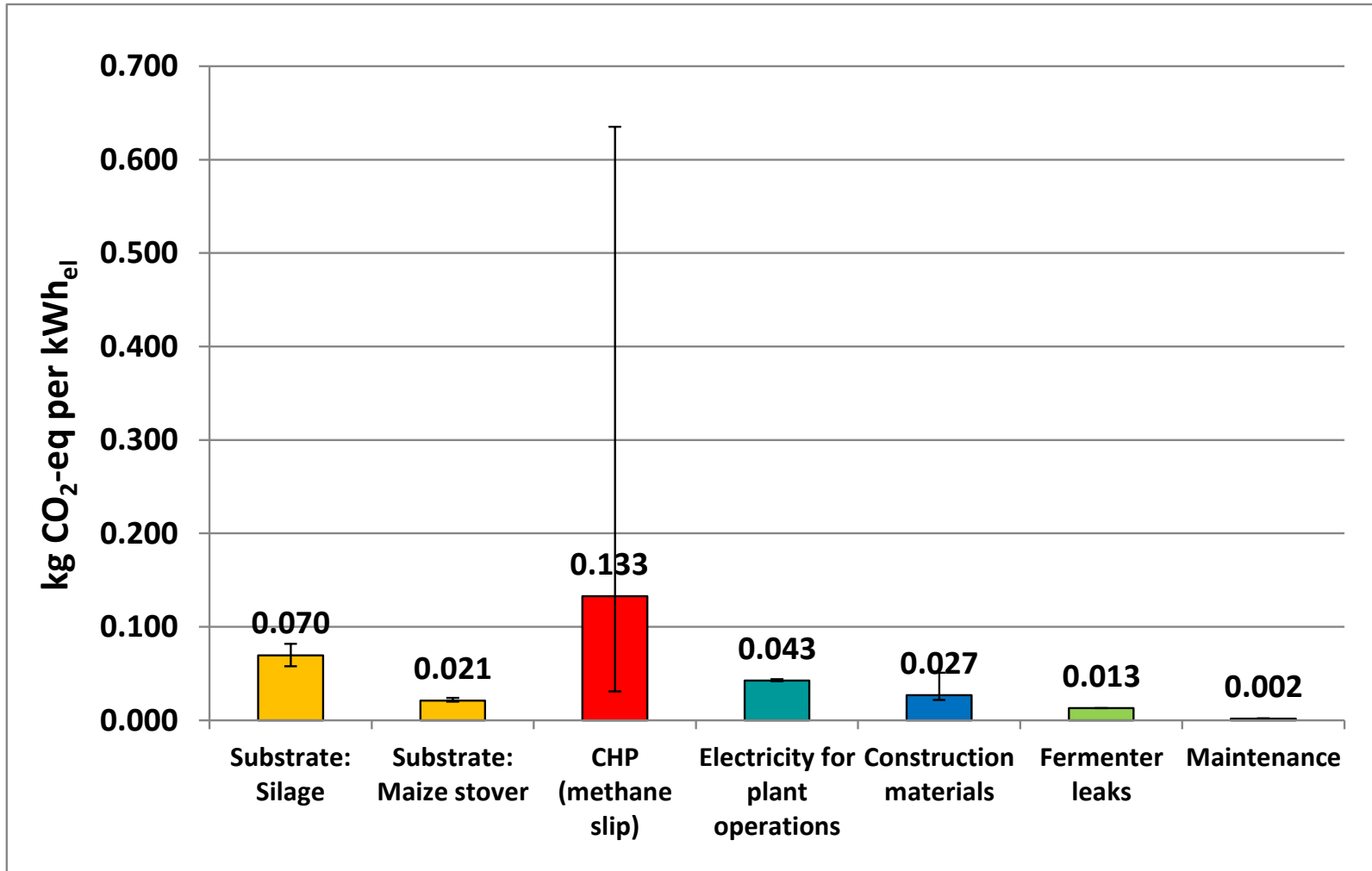
Seilnacht, 2014

Maize stover scenario

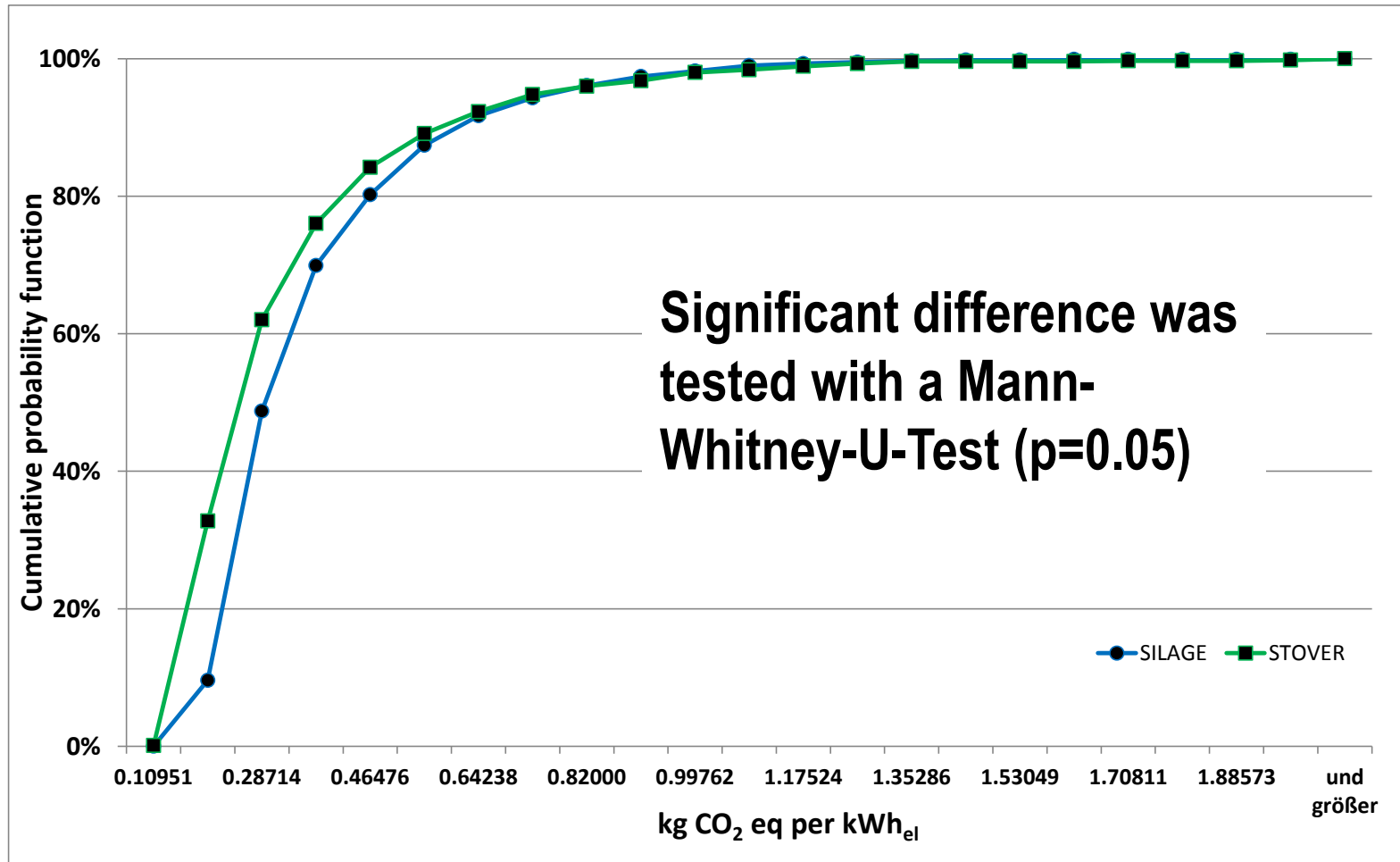


Uidl, 2013

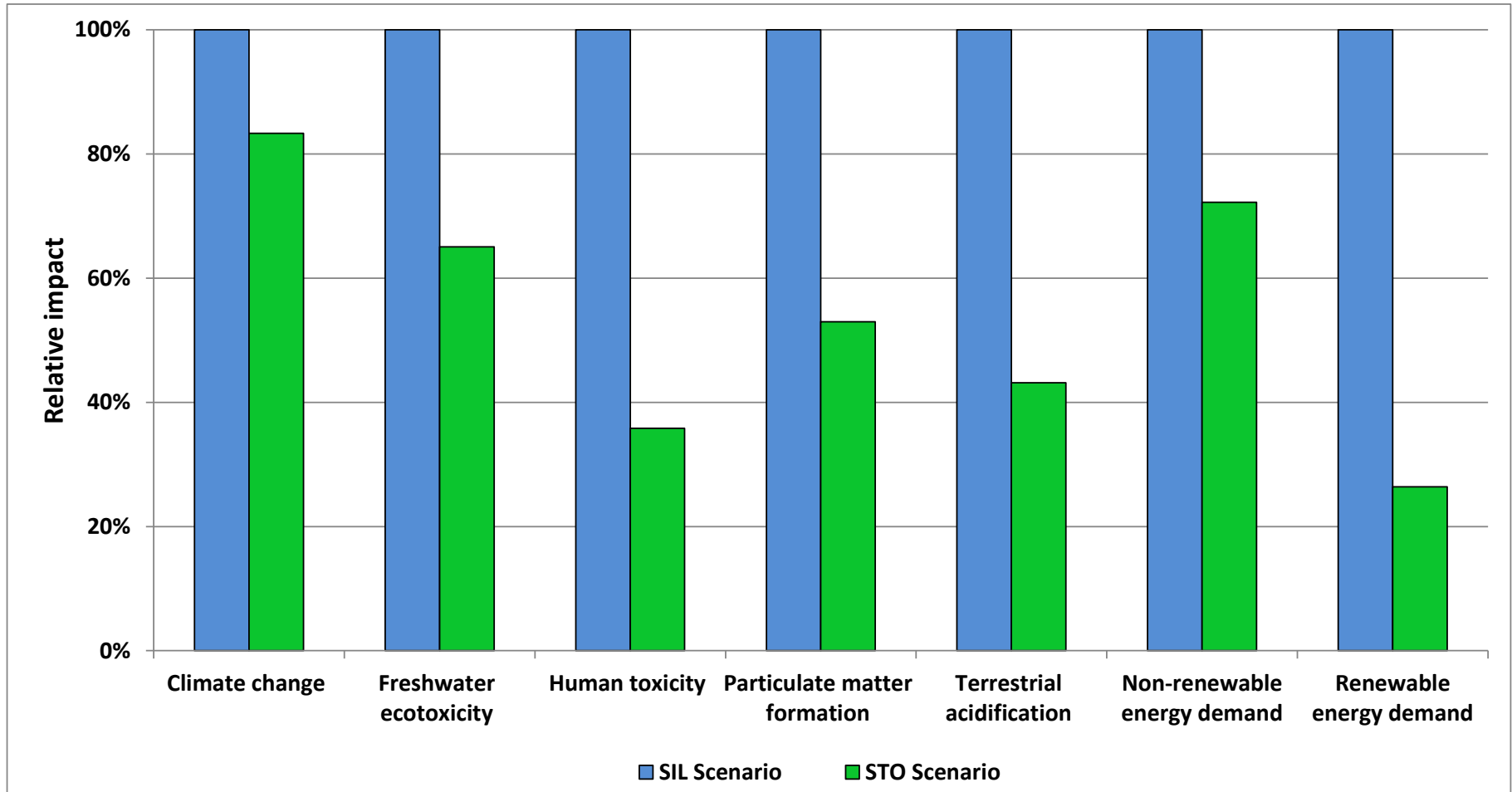
GWP of contributing processes (both scenarios)



Monte Carlo simulations (n=10,000)



Other impact categories



Sensitivity analysis, selected cases

- **Alternative electricity mix** (green electricity): 244 g CO₂-eq/kWh_{el} (SIL); 196 g CO₂-eq/kWh_{el}
- **ILCD Method**: STO scenario has less impact throughout all categories
- **Best case version STO**: Reduced mixing power due to a lower substrate viscosity - 231 g CO₂-eq/kWh_{el}
- **Worst case version STO**: assumes that the heating requirement for the SE unit is not covered by “free” off-heat from the CHP-unit - 266 g CO₂-eq/kWh_{el}

Original results:	287 g CO ₂ -eq/kWh _{el} (SIL)
	239 g CO ₂ -eq/kWh _{el} (STO)

Conclusions

- Maize stover as a biogas substrate compares favorably to conventional maize silage for all of the studied environmental impacts
- The main contribution to GWP is methane in the CHP exhaust (“methane slip”), followed by substrate production (maize silage) and grid electricity for plant operations

Thank you for your attention

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